

SLIT

Dart Aerospace Ltd.

Date: Monday, 05/03/2007 11:53:47 AM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services
 Job Number : 30995
 Estimate Number : 10326
 P.O. Number : NA
 This Issue : 05/03/2007 S.O. No. : NA
 Prsht Rev. : NC
 First Issue : 01/03/2007 Type : MACHINED PARTS
 Previous Run : 29339
 Written By : W
 Checked & Approved By : W
 Comment : Est D 00.05.19 Added inspect level 8, removed P/O powder coating EC

Drawing Name : LUG EXTRUSION
 Part Number : D27317
 Drawing Number : D2731 REV B
 Project Number : N/A
 Drawing Revision : B
 Material : NA
 Due Date : 03/12/2007
 Qty: 100 Um: Each

(8)

Additional Product

Job Number:



| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|
| 1.0 | D2423 | Lug Extrusion |



Comment: Qty.: 0.0717 f(s)/Unit Total: 7.1715 f(s)

Lug Extrusion D2423

Batch: B30062

2.0

BAND SAW

BAND SAW



Comment: BAND SAW

Cut D2423 extrusion to .82"

Batch 30062

3.0

PG

PURCHASING



Comment: PURCHASING

Issue P/O 31210001

Possible Supplier: Metec

Machine per Drwg D2731 Rev.B

07103108 (100)
 50 - June 12, 2007

Paul Redmond

4.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect for transit damage

5.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

EP 07/06/18 4
07/06/18 (8)

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Seq. #:

Machine Or Operation:

Description :

6.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Acid etch and Alodine as per QSI 005 4.1

M.H.

07/06/19

(8x)

7.0

POWDER COATING

POWDER COATING

spray paint



spray paint Deflect Blue + clear



Comment: POWDER COATING

Powder Coat Gloss White (ref. 4.3.5.1) per Dart QSI 005 4.3

Alclad 2000

(8)

8.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION

044



Jensen



Comment: INSPECT POWDER COAT

P.O. 4034

u 07-06-25

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

07/06/25 (8)

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

(8)
07/06/25

Job Completion

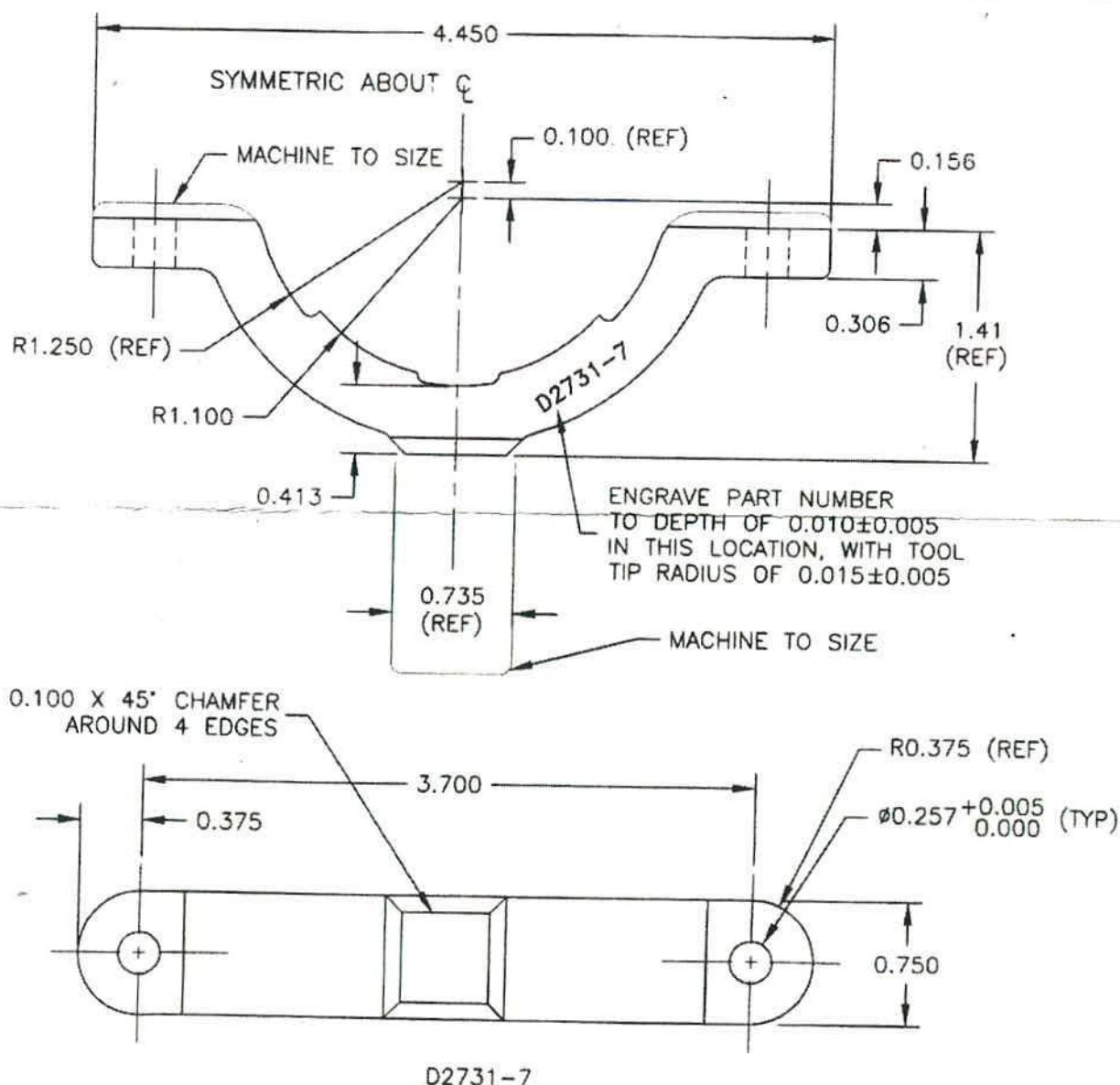


u 07-06-25



| | | | |
|----------------------|--------------------------------|---|------------------------|
| DESIGN <i>KE</i> | DRAWN BY <i>RF</i> | DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA | |
| CHECKED <i>KE</i> | APPROVED <i>[Signature]</i> | DRAWING NO. D2731 | REV. B SHEET 4 OF 4 |
| DATE 99.07.06 | | TITLE MOUNTING LUG | SCALE 1:1 |

RELEASED
94.07.14 *KE*



MAKE FROM EXTRUSION D2423
BREAK ALL EDGES 0.000-0.015
FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

REFERENCE ONLY